

-----READ BEFORE YOU START-----

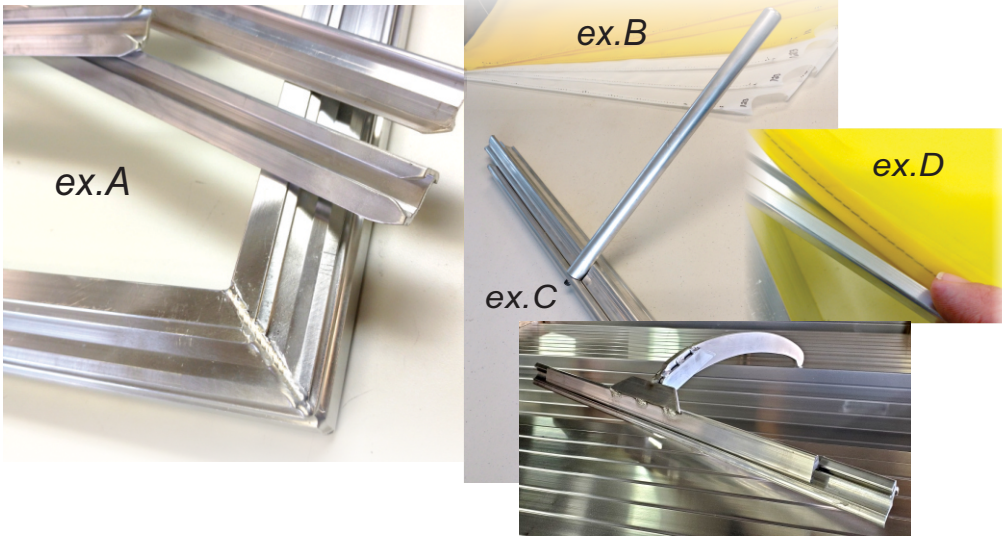
ECO FRAME STRETCHING AND PREPARATION

ECO HD FRAME LOCKING BARS ARE NOT INTERCHANGEABLE FOR THE STANDARD ECO FRAME - THE INSTRUCTIONS FOR LOADING PANELS AND CARE ARE THE SAME FOR BOTH

Stretching Preparation

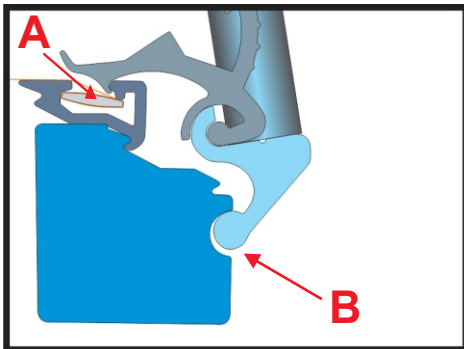
To prepare for stretching mesh onto your *ECO Frame* you will need the following items

- * *ECO Frame* complete with four locking bars. (two short sides and two long sides) *ex.A*
- * *ECO Panel* with your selected mesh count. *ex.B*
- * *ECO Frame* stretching tool. *ex.C*
- * Solid and clean table surface or cart top.



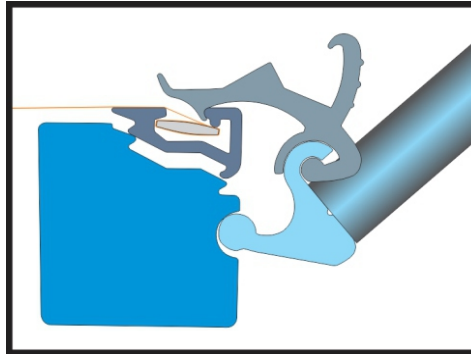
Before you start it is important to get all four locking bars centered to the locking strips on the mesh panel. The panel edge must also be folded once "away" from the frame before tucking into the locking strip channel to avoid stretching the stitched mesh as well as providing a better "grip" on the mesh in the channel. Use your fingers to press the panel edges into the channel (*ex.D*) and inspect for wrinkles or debris on the top surface of the frame under the mesh.

Stretch Position 1



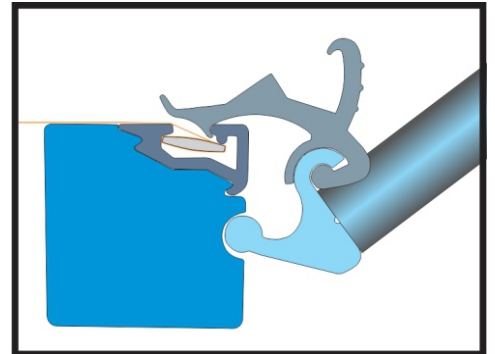
After ensuring the locking strip has been properly folded and inserted into the locking strip channel. (*ex. A*) Place the hook of the stretching tool into the channel as shown and lower the tool resting into the pivot channel. (*ex.B*)

Stretch Position 2



Be sure that the frame is held down on the table. Pull back on the stretching tool until the locking bar clicks into place, leaving it flat to the top surface of the frame.

Stretch Position 3



Once the locking bar is securely fastened into place, inspect the area under the mesh for debris or folds that may have occurred during stretching. If all is clear and locked securely proceed to the next step.

SEE REVERSE FOR CONTINUED INSTRUCTIONS

ONCE YOU HAVE SUCCESSFULLY INSTALLED THE MESH PANEL TO YOUR ECO FRAME IT IS IMPORTANT TO REMEMBER TO TAPE THE 'PRINT SIDE OF THE FRAME TO PROTECT THE TIGHT MESH FROM ABRASION ALONG THE EDGE .

YOU WILL NEED TO APPLY TAPE TO ALL OF THE EDGES AS SHOWN IN THE PHOTO BEFORE STACKING, PLACING INTO SCREEN RACKS, OR CLAMPING INTO THE PRESS. BASIC PVC SCREEN TAPE WILL WORK, BUT YOU CAN ALSO USE SOME PREMIUM SCREEN TAPE PRODUCTS THAT WILL STAND UP TO THE WASH BOOTH MUCH BETTER!



BE SURE THE TAPE COVERS THE MESH PAST THE INSIDE OF THE FRAME

TO REMOVE THE PANEL FROM THE FRAME

Using the reverse side of the stretching tool, place the hook into the locking strip channel (ex. A) and lower the tool until the pivot ridge rests on the groove (ex. B) between the locking strip and the frame as shown.

Be sure that the frame is securely held down to the table surface and pull back on the handle of the stretching tool with steady pressure allowing the tool to begin to extract the locking strip.

Listen closely while pulling back on the handle for two clicks as the locking strip snaps (ex. A&B) out of the locked position as shown in the diagram.

After the locking strip has released from the frame gently push forward on the handle of the stretching tool releasing the tension. Unhook the tool from the locking strip channel and proceed.

