



## 2200 EPIC™ TOP SCORE LC WHITE

WILFLEX™ Epic Top Score LC White is a high performance low bleed white ink aimed for polyester sports apparel and team sports number market. Use in combination with the Top Score LC Standard Colors for a solution to printing polyesters substrates that require low cure temperature.

## PRODUCT INFORMATION BULLETIN



### RECOMMENDED PARAMETERS



#### Fabric Types

100% polyester, triblends, polyester blends, cotton/poly blends



#### Mesh

Count: 86-230 t/in (34-90t/cm)  
Tension: 25-35 n/cm<sup>2</sup>



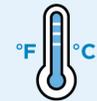
#### Squeegee

60/90/60, 70/90/70, 70  
Profile: Square, Sharp  
Stroke: Hard flood, Fast stroke  
Angle: 10-15%



#### Stencil

2 over 2  
Off Contact: 1/16" (2mm)  
Emulsion Over Mesh: 15-20%



#### Flash & Cure

Flash: 220°F (105°C)  
Cure: 260°F - 280°F (127°C - 138°C)  
Entire ink film



#### Pigment Loading

N/A



#### Wilflex™ Additives

Epic Viscosity Buster-1% max



#### Storage

65-90°F (18-32°C)  
Avoid direct sunlight  
Use within one year of receipt



#### Clean Up

Ink degradant or press wash



#### Health & Safety

Find SDS information here:  
[www.avient.com/resources/safety-data-sheets](http://www.avient.com/resources/safety-data-sheets)  
or contact your local CSR

### HIGHLIGHTS

- High opacity, excellent coverage, brilliant white
- Low cure, save energy, reduce bleed defects
- Excellent stretch
- Suitable for manual and automatic printing
- Excellent bleed resistance at a wide temperature range

### PRINTING TIPS

- Stir inks before printing
- Use consistent, high-tensioned screen mesh and sharp edged squeegees for best print results
- Use a printing technique to assure a good ink deposit to maximize bleed resistance and film strength properties
- Top Score LC White is a full-bodied ink with moderate print stroke speeds. Use hard flood and medium squeegee pressures
- Top Score LC White is a low bleed ink. For challenging fabrics using sublimation dyes, a bleed blocking underbase such as EPIC Armor LC Gray or Black is required
- Adjust flash cure temperature and dwell time so ink is just dry to touch. Depending on flash unit, a 2 - 3 second flash is adequate.
- Curing is a time and temperature process, a lower oven temperature setting with a slower belt speed while maintaining recommended ink cure temperature is always best to protect fabric, control dye migration and reduce energy consumption
- Top Score LC White can be cured between 260°F - 320°F (127°C - 160°C). Running at the higher end of the temperature range and/or longer dwell times maybe required to achieve proper cure on jobs that contain cotton, high ink deposits or heavy weight garments.
- Suitable for use as an underbase flash white or as a hi-lite white

### COMPLIANCE

- Non-phthalate
- For individual compliance certifications and conformity statements, please visit: [www.avient.com/wilflex-compliance](http://www.avient.com/wilflex-compliance)

### PRECAUTIONS

The information above is given in good faith and does not release you from testing inks and fabrics to confirm suitability of substrate and application process to meet your customer standards and specifications



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