

Recommendations for Printing with PVC Free High Solids

AquaPlas FF – For Solid Areas and Vector Art

- use 43 – 77T (100-190) screens
- pre heat the pallets to 70°C/158°F
- Flood the screen during stops
- Up to 12% MagnaPrint ECO Pigments

AquaPlas FF is designed to give good opacity on solid open area prints. With soft handfeel and no fibrillation. When printing solid areas a flash unit after each colour may be required. To increase open time **Aquaplas FF** can be mixed in any ratio with **Advanceprint TDB - NJ**.

For optimum screen performance and opacity we suggest 70% **AquaPlas White FF** & 30% **AdvancePrint White TDB – NJ** for underbase and highlight white screens.

Colours should be made in accordance with **MagnaMix** which uses a mixture of **AquaPlas FF White** and **AdvancePrint TDB Neutral** to achieve the correct opacity and brightness whilst maintaining screen performance.

Cure as per product TDS.

All information is given in good faith but without warranty. They do not release you from testing our products as to their suitability for the intended processes and uses.



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