

$\overline{ZOD}AC^*$ ecocentric inks

PRODUCT INFORMATION BULLETIN

Libra™ Additives

RECOMMENDED PARAMETERS



Fabric Types

100% Cotton, blends or synthetic

HIGHLIGHTS



Use our additives listed below to tailor our Libra™ inks to your individual requirements

Mesh



Count: N/A Tension: N/A

Squeegee



N/A Profile: N/A Stroke: N/A Angle: N/A

PRINTING TIPS



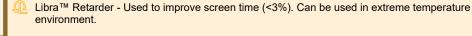
Test all prints for print durability before starting the production run

Range of additives designed to tailor an ink to individual requirements



Stencil

Standard Emulsion Off Contact: N/A Emulsion Over Mesh: N/A Libra™ Catalyst required to mix with Libra™ RFUs and bases at 3-5% catalyst. Only catalyze what will be required for 4 hours of printing.





Flash & Cure

Flash: N/A Cure: N/A

- Libra™ Thickener Used to increase viscosity at 0-1%
- Libra™ Viscosity Reducer Used to decrease viscosity at 0-5%



Libra™ Matte Additive - Used to give additional matte effect at 0.1-0.5%



Pigment Loading

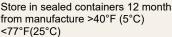


Libra™ Additives

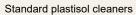
Storage



Store in sealed containers 12 months from manufacture >40°F (5°C)



Clean Up



COMPLIANCE Non-PVC, non-phthalate



Visit www.avient.com/products/screen-printing-inks/zodiac-libra for more information



Health & Safety Find SDS information here: www.avient.com/resources/safetydata-sheets or contact your local CSR

PRECAUTIONS



standards and specifications

AVIENT SPECIALTY

The information above is given in good faith and does not release you from testing inks and fabrics to confirm suitability of substrate and application process to meet your customer

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