



Recommendations for Discharge Printing

MagnaPrint® Discharge ULF Ultra – Patented Formaldehyde Free Discharge System

- Use 43-77T (110-200) mesh
- Avoid using flash cures
- Flood the screen during stops
- Up to 6% MagnaPrint® ECO Pigment

MagnaPrint® Discharge ULF Ultra system is a soft hand, formaldehyde free discharge system. The pastes are activated prior to use with 6% MagnaPrint® Activator M. Gently mix the Activator into the paste and leave to rest for 5-10 minutes to allow the activator to dissolve. Prior to printing gently remix the ink. Use 156-230 mesh and place the screens from small print area to large.

Always print highlight white as last colour.

Always print wet on wet using 1 print stroke/1 flood. If necessary reduce squeegee speed to increase deposit of the ink.

For best results we suggest that all colours are spot printed in Discharge rather than underbase with colours on top. Resultant prints will be brighter with softer hand and improved wash performance.

Cure as per product TDS.

All information is given in good faith but without warranty. They do not release you from testing our products as to their suitability for the intended processes and uses.











Dodworth Business Park, Upper Cliffe Road, Dodworth, Barnsley, South Yorkshire, S75 3SP, United Kingdom www.magnacolours.com

tel: +44 (0) 1226 731751 **fax:** +44 (0) 1226 731752 **email:** info@magnacolours.com

Company registered in England No. 01378495, VAT No. GB 997 3172 70





