

Nazdar® 2000 Series Digital Imaging Inks are designed as a quality alternative to Roland Eco Max original inks.

Features

- Low odor formulation
- High print speed capability
- High impact, high intensity colors equivalent to the original OEM ink set.
- Consistent and reliable print performance
- Formulated to meet the regulatory targets achieved by Roland TR inks.
- Color matched to Roland TR inks, avoiding the need for custom profiles in most situations.
- Fully compatible with Roland TR inks, simply replace with a Nazdar 204 pouch when the OEM expires.

Substrates

Self-Adhesive, flexible and pressure sensitive vinyl
Banner Material
Blue back paper

- Backed mesh

Substrate recommendations are based on commonly available materials intended for the ink's specific market when the inks are processed according to this technical data. While technical information and advice on the use of this product is provided in good faith, the User bears sole responsibility for selecting the appropriate product for their end-use requirements. Reference the 'Quality Statement' at the end of this document.

Ink Handling

All personnel handling this product must wear gloves and eye protection. Clean up all spills immediately. If ink does come in contact with skin, wipe ink off with a clean, dry cloth (do not use solvent or flush solution). Wash the affected area with soap and water. Consult the Safety Data Sheet for further instructions and warnings.

Ink Changeover

When changing from Roland TR original ink pouches to Nazdar 204 series pouches,

Cleanup

Use item number LWS204FF Maintenance Fluid for the most effective cleanup of ink spills and cleaning of jet assemblies. Avoid contact with skin. Wear approved safety glasses and appropriate gloves when using Maintenance Solution. Consult MSDS for further safety precautions.

General Information

Handling

Refer to the SDS for recommendations on handling.

Wear gloves and barrier cream to prevent direct skin contact. Safety glasses are suggested in areas where ink may be splashed. If product does come in contact with skin, wipe ink off with a clean, dry cloth (do not use solvent or reducer). Wash the affected area with soap and water.

Weathering / Outdoor Durability

Inks are designed for maximum outdoor resistance to color fade and chemical attack caused by the combined effects of UV degradation and environmental pollution. Each color is formulated with durable long-term outdoor pigments. When inks are used with proper color management, color variance of the original print density will be minimal over a period of 24 months for vertical outdoor exposure. To ensure the color properties of inks do not change color during outdoor exposure, it is important to use proven substrates (flexible vinyls and pressure sensitive vinyls) that do not "yellow" or vary from their original white cast when exposed outdoors. All inks are formulated for maximum adhesion to an extensive range of unsupported and pressure sensitive vinyls. Always pretest for acceptable adhesion prior to production.

Environmental Operations Parameters

Temperature:

- 66 ° F – 80 ° F [19 ° C – 27 ° C]

Humidity:

- Optimum: 40% - 60% (non-condensing)

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Nazdar 204 Series Digital Inkjet Ink



- Operational: 30% - 70% (non-condensing)

Storage / Shelf Life

Store ink and flush solutions at 18°- 27° C (65°- 80°F). Ink and flush solutions should always be kept away from heat, sparks, and flames. If stored at a different temperature, the ink should be allowed to reach room temperature before calibration or printing. The shelf life of this product is 12 months from the date of manufacture when stored under prescribed conditions.

Recommended shelf life of this product is **15 months** from the date of manufacture when stored under preferred conditions.

Standard Color Range

Based on information from our raw material suppliers, these ink products are formulated to contain less than 0.06% lead. If exact heavy metal content is required, independent lab analysis is recommended.

Packaging / Availability

Contact your Nazdar distributor for product availability and offering.

Validated Equipment

Series Inks are designed for use in the following printers platforms: • Roland TrueVIS SG-300/SG-540 • Roland TrueVIS VG-540/VG-640

Manufacturer's Product Offering

All colors listed below are available in 440ml cartridges and 1 liter containers. Flushing solution is available in 220ml cartridges and 1 liter bottles and bags*. Contact your Nazdar distributor for product availability and offering.*Compatible with Nite NAPIS-II systems

Item Type	Item Number	Item (or Color) Description
Standard Colors	LWS204CYC5	Cyan
Standard Colors	LWS204MAC5	Magenta
Standard Colors	LWS204YEC5	Yellow
Standard Colors	LWS204KKC5	Black
Standard Colors	LWS204CLC5	Light Cyan
Standard Colors	LWS204MLC5	Light Magenta
Standard Colors	LWS204KLC5	Light Black
Flush	LWS204FFC5	2000 Series Flush Solution
Flush	LWS204FF1L	Maintenance Fluid 1000ml

Nazdar Quality Statement

Nazdar® stands behind the quality of this product. Nazdar® cannot, however, guarantee the finished results because Nazdar® exercises no control over individual operating conditions and production procedures. While technical information and advice on the use of this product is provided in good faith, the User bears sole responsibility for selecting the appropriate product for their end-use requirements. Users are also responsible for testing to determine that our product will perform as expected during the printed item's entire life-cycle from printing, post-print processing, and shipment to end-use. This product has been specially formulated for screen printing, and it has not been tested for application by any other method. Any liability associated with the use of this product is limited to the value of the product purchased from Nazdar®.

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