# **RENEGADE**

# **Flatbed Graphic Press**





- Job Recall™ allows operators to store numerous settings that can be recalled later for repeat jobs—or similar jobs—significantly reducing setup times.
- Maximum image areas from 66 x 97 cm (26" x 38") to 102 x 142 cm (40" x 56")
- Optional dripless squeegee and stepper-motor peel system



Renegade is the most compact press in the Renegade Series. Designed for high line-count four-color process printing, Renegades produce exceptional results by allowing pressure to be focused on the image area. Standard features include repositionable squeegee/floodbar pressure cylinders and Job Recall, which allows operators to store settings like peel ratio, dwell time, and start and duration times for blowback and vacuum. These settings can be recalled later for repeat jobs—or for any jobs requiring similar settings—significantly reducing setup times.

Cutting-edge microprocessor technology and sophisticated operator controls make Renegade easy to operate. There's a production speed monitor to ensure more accurate job costing; dial indicators for vacuum bed adjustments in .0025 cm (.001") increments; and an electronically adjustable ink retrieval system to keep ink in the print area. Maintenance-free, brushless AC electric motors with variable-frequency drives ensure smooth, precise operation. Tool-

free four-corner off-contact settings allow quick and accurate screen leveling, and front screen loading simplifies and speeds screen changes. Renegade provides up-front control of SoftVac,™ M&R's whisper-quiet, high-volume vacuum system. Vacuum and blowback are each independent and adjustable. Options include M&R's dripless squeegee attachment, which automatically flips to the opposite direction against the front of the floodbar, and Renegade's stepper-motor peel system, which provides flat-flood capability and single-point fingertip control. Sentry,™ M&R's fully adjustable gripper-style takeoff, adapts to virtually any substrate.

All equipment from The M&R Companies is built with M&R's unsurpassed attention to detail and commitment to quality, durability, innovation, and design excellence, and is backed by M&R's unparalleled 24-hour access to service, support, and premium parts. It's no wonder M&R is the first name in screen printing equipment.

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# **RENEGADE**

# STANDARD FEATURES

#### **CERTIFICATION**

- CE Certified: Built to specifications established by the European Committee for Standardization<sup>®</sup> (CE)
- UL Listed: Built to specifications established by Underwriters Laboratories<sup>®</sup> (UL)

#### **CONTROL CENTER**

- Control panel is easy to navigate, with programming and prompts in plain language
- · Digital microprocessor with self-diagnostics
- Flood/non-flood setting allows screens to be flooded or left unflooded after each print cycle
- Job Recall<sup>™</sup> allows storage and recall of numerous standard and optional functions and settings
- Production speed monitor ensures more accurate job costing
- Separate independent foot pedals for hands-free singlecycle printing, and for vacuum control of hard-to-feed substrates

#### **DESIGN & CONSTRUCTION**

- Control panel is track-mounted, allowing it to be positioned anywhere along the front of the press
- Cycle interruption bars stop press when activated
- Designed for everything from ultra-thin substrates to heavy board stock
- Maintenance-free, brushless AC electric motors with variable-frequency drives

#### **INK DIP SYSTEM**

 Electronically adjustable ink retrieval system keeps ink in the print area

#### **MASTER FRAME**

Detaches from raised printhead for easy access

#### **OFF-CONTACT**

- Tool-free four-corner off-contact settings allow quick and accurate screen leveling
- Zero off-contact capability increases control over print quality

#### **PEEL SYSTEM**

- Automatically synchronized gear-driven peel
- Flat-flood capability
- . Infinitely adjustable within range

#### PRINT CARRIAGE

- Adjustable, tool-free front and rear sensors located on the printhead
- Dynamic braking prevents the print carriage from drifting into the printing area
- Independent drives for print carriage and head lift

#### REGISTRATION

X & Y direction analog dial indicators

#### **SCREEN CLAMPS & HOLDERS**

- Adjustable screen holders accommodate a wide variety of screen sizes
- Front screen loading for fast screen changes
- Manual clamps lock frame securely in place

#### **SQUEEGEE/FLOODBAR**

- Calibrated independent and micro-adjustable pressure settings
- Park position simplifies squeegee and floodbar installation and removal, and allows flood and squeegee to be raised and moved to the front or rear without flooding or printing
- Squeegee and floodbar traverse speeds can be set individually
- Squeegee pressure equalizer regulator ensures uniform squeegee pressure
- Tool-free pressure and angle adjustments are independently set

#### **VACUUM SYSTEM**

- 5 cm (2") thick heavy-gauge anodized aluminum vacuum bed is drilled using computerized numerical control (CNC)
- SoftVac<sup>™</sup> whisper-quiet, high-volume vacuum system
- Up-front access for easy setup and adjustment
- Vacuum and blowback are each independent and adjustable

#### **WARRANTY, SERVICE & SUPPORT**

- 24-hour hotline is staffed 365 days a year
- Access to M&R's Training Center
- One-year limited warranty

# **OPTIONS**

# CONTROL CENTER

Double-print capability

### PEEL SYSTEM

Stepper motor with single-point fingertip control

#### REGISTRATION

Round or square pins with fixed locations

# SCREEN CLAMPS & HOLDERS

Pneumatic screen clamps

#### SIDE LOADING

Allows screens to be loaded from the sides of the press

# SQUEEGEE/FLOODBAR

- Dripless squeegee attachment automatically flips to the opposite direction against the front of the floodbar before the flood stroke begins, preventing ink from dripping into the image area
- Skewed squeegee holder
- Tool-free pneumatic squeegee/floodbar locks

# **SPECIFICATIONS**

	Renegade 2638	Renegade 3040	Renegade 3850	Renegade 4056
Air @ 6,9 bar (100 psi)	170 I/min (6 cfm)	170 I/min (6 cfm)	170 I/min (6 cfm)	170 l/min (6 cfm)
Electrical Requirements <sup>1</sup>	208/230 V, 3 ph, 11/12 A, 50/60 Hz, 3.1 kW	208/230 V, 3 ph, 11/12 A, 50/60 Hz, 3.1 kW	208/230 V, 3 ph, 12/13 A, 50/60 Hz, 3.8 kW	208/230 V, 3 ph, 12/13 A, 50/60 Hz, 3.8 kW
Maximum Frame Size	132 x 124 x 5.7 cm (52" x 49" x 2.25")	132 x 124 x 5.7 cm (52" x 49" x 2.25")	173 x 150 x 5.7 cm (68" x 59" x 2.25")	173 x 150 x 5.7 cm (68" x 59" x 2.25")
Maximum Image Area	66 x 97 cm (26" x 38")	76 x 102 cm (30" x 40")	97 x 127 cm (38" x 50")	102 x 142 cm (40" x 56")
Overall Size	160 x 173 cm (63" x 68")	160 x 173 cm (63" x 68")	202 x 196 cm (79.5" x 77")	202 x 196 cm (79.5" x 77")
Sentry Takeoff Floor Area	244 x 110 cm (96" x 43")	244 x 110 cm (96" x 43")	290 x 160 cm (114" x 63")	290 x 160 cm (114" x 63")
Shipping Weight	816 kg (1800 lb)	907 kg (2000 lb)	1089 kg (2400 lb)	1225 kg (2700 lb)
Takeoff Electrical Requirements <sup>1</sup>	208/230 V, 3 ph, 4 A, 50/60 Hz, 0.9 kW	208/230 V, 3 ph, 4 A, 50/60 Hz, 0.9 kW	208/230 V, 3 ph, 4 A, 50/60 Hz, 0.9 kW	208/230 V, 3 ph, 4 A, 50/60 Hz, 0.9 kW
Total Length with Takeoff	404 cm (159")	404 cm (159")	492 cm (193.5")	492 cm (193.5")
Vacuum Bed Size	117 x 117 cm (46" x 46")	117 x 117 cm (46" x 46")	142 x 157 cm (56" x 62")	142 x 157 cm (56" x 62")

<sup>1</sup> If incoming voltage differs from the voltage(s) listed in this brochure, calculate amperage accordingly. Other electrical configurations are available: contact The M&R Companies for details.



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