

ImageStar Silicone Inks

Catalyst Addition by Volume December 2014



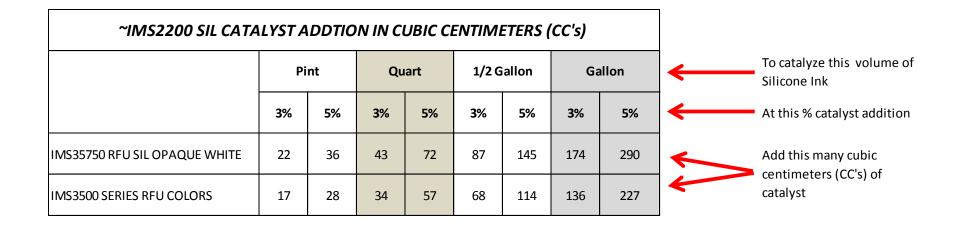
Silicone Catalyst Addition by Volume

- All ImageStar Silicone Inks must have IMS2200 Catalyst added prior to printing.
- Recommended addition as detailed in the Technical Data Sheet is 3-5% BY WEIGHT. (5% preferable.)
- If a gram scale is NOT available, the IMS2200 catalyst can be added by volume using the conversion chart on the next page.
- Use plastic cubic centimeter (CC) syringes to draw the catalyst from the container and dispense into the silicone ink vessel.





Silicone Catalyst Addition by Volume



- Opaque White has a higher specific gravity than colors, and thus requires a larger addition of catalyst.
- As an example, to catalyze on quart at 5% catalyst addition:
 - Opaque White add 72 cc's of IMS2200 Catalyst
 - All RFU colors add 57 cc's of IMS 2200 Catalyst