

## Overview

### Its Swing-Away Design Makes Garment Printing Easy.

Insta's Model 228 Manual Swing-Away machine has proven to be a true customer favorite. When disengaged, the 228's upper platen swings almost a full 180° to the right - leaving the lower platen completely free from constraints. The exposed lower platen provides you with unobstructed access while you load your garments and place your transfers.

### Uncomplicated Operation. Reliable Results. Every Time.

The Model 228 has been strategically designed to generate & evenly distribute tremendous pressure throughout the entire platen. And, its cast-in tubular heating element heats the metal from within, which produces constant and long lasting heat. A successful heat transfer application requires 3 key elements to work in tandem- time, temperature & pressure. The Model 228 has mastered those elements and gets the job done every time.



## Features

### 1. Swing-Away Design

Its swing-away design makes this an extremely user-friendly machine by giving you completely unobstructed access to the lower platen while you work. Loading garments and placing transfers is hassle-free.

### 2. Interchangeable Lower Platens

The Model 228 uses a simple pin system which allows you to easily change out the lower platen and drop in smaller accessory platens for printing on pockets, sleeves, pant legs, back neck and much more. Interchangeable lower platens provide you with tremendous printing versatility, all in one machine.

### 3. Over the Center Pressure Distribution

The Model 228's pressure source is strategically placed over the center of its upper platen and uses struts to drive that pressure out to all corners. The result is an even and heavy duty distribution of pressure that is unmatched by other heat presses in the market today.

### 4. Cast-In Tubular Heating Element

The tubular heating element is cast into the aluminum upper platen, heating the metal from within. The element is coiled throughout the upper platen to provide a reliable and even circulation of heat out to all corners.

### 5. Cast Aluminum Assembly

Machines made from cast metal are considered to be the highest quality and are strong enough to withstand heavy use without warping or bending. The 228 is extremely durable and, if cared for properly, can last up to 25 years.

# Specifications

Made of cast aluminum for maximum durability

Swing-away upper platen

Pressure adjustment scale – goes from 0 - 10.

Integrated digital controller which features controls for time, temperature (Fahrenheit or Centigrade) & cycle counter.

Protective heat shroud.

Warranty – Lifetime warranty on the upper heating element, 1 year on parts & 90 days on labor.

UL, CuL & CE approved. RoHS/WEE compliant.

Made in the USA

## Working Space:

**Depth:** 28" (71.12 cm)

**Width:** 38" (96.52 cm)

**Height:** 24" (60.96 cm)

**Power:** 120 volt – 1750 Watts, 14.6 Amps  
230 volt – 2200 Watts, 9.6 Amps

**Platen Size:** 15"x20" standard (38.1 x 50.8 cm)

Additional accessory platens available for purchase –  
6"x6", 6"x9", 6"x15" & 10"x15"

**Shipping Weight:** 135 lbs. (61.2 kilos)

# Compatible Parts & Accessories

- o MASP0606 – 6"x6" Lower Platen
- o MASP0609 – 6"x9" Lower Platen
- o MASP0615 – 6"x15" Lower Platen
- o MASP1015 – 10"x15" Lower Platen
- o MAPG010 – Grease Gun Kit
- o MAPT908 – 15"x20" Teflon Platen Cover
- o MAPT905 – 15"x20" Teflon Sheet
- o MPPP031 – 15"x20" Silicone Pad
- o MPPC006 – Silicone Rubber Glue

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