



PLUS XL

Diazo Sensitised Solvent Resistant Direct Emulsion

DESCRIPTION

PLUS XL is a high quality, 34% solids, blue pigmented aqueous emulsion of water dispersible polymers and monomers, supplied with Diazo powder sensitiser.

Applications PLUS XL is resistant to solvent and UV curing inks.

PLUS XL is particularly recommended for applications where rapid stencil production and wide processing latitude is required, along with good print durability, print quality, and easy removal after printing.

READ ENTIRE TECHNICAL DATA SHEET BEFORE USING THIS PRODUCT

FEATURES & BENEFITS

- ☪ Universal dual-cure emulsion, suitable for use with solvent and UV curable inks.
- ☪ Wide processing latitude, high humidity resistant and decoatable after printing.

WORKING INSTRUCTIONS

Sensitising of Emulsion

Handle the emulsion under yellow fluorescent tubes or low wattage Tungsten light. The product is supplied as a two pack kit comprising the emulsion and powder sensitiser in a sachet.

Mix the two components as follows:

1. Cut the Diazo sachet open using a pair of scissors. Do not open with your teeth.
2. Add the Diazo sensitiser DIRECTLY to the emulsion. Do not dissolve the sensitiser in water or add additional water to the emulsion.
3. Stir thoroughly for approximately 2 to 3 minutes to ensure emulsion is sensitised throughout.
4. Allow the emulsion to de-gas overnight before use.

EXPOSURE

Exposure exposure is essential for optimum stencil performance. Underexposure will give a weak stencil and reduce resistance.

Remove dust from the surface of the stencil and tape positive in position. Place entire screen in a suitable vacuum frame and expose. We recommend use of the Autotype Exposure Calculator for test exposures to ascertain correct timing. Exposure times below should be used as a guide:-

LAMP	DISTANCE	0	20	40	60	80	###	###	###	###
2kW metal halide	120 cm									
3kW metal halide	120 cm									
5kW metal halide	120 cm									
125W mercury vapour	50 cm									
UV flourescent tubes	10 cm									

Exposure time in seconds based on 2+2 coating on 120/cm (305/inch) amber monofilament polyester mesh.

WASHOUT & DRYING

Wash out the screen from both sides with a strong spray of water. Continue the washout until all parts of the image appear clean and sharp. Blot off surplus moisture and dry at a maximum temperature of 30 °C (86 °F).

Spot out pinholes with sensitised emulsion.

SHELF LIFE / STORAGE

Remove ink from the screen with an Autosolve screen cleaner. Then apply Autostrip to both sides of the screen and leave to stand for 5 minutes. The stencil can then be removed with a strong water jet. If a stain or ghost image still remains, use Autokleen Plus.

For more information on how to use MacDermid Autotype products, go to the How to Guide section at macdermid.com/autotype.

SHELF LIFE / STORAGE

The unsensitised emulsion and sensitiser should be stored between 5 to 20 °C (41 to 68 °F) for optimum shelf life.

The shelf life is 24 months for unsensitised emulsion and 4 to 6 weeks once sensitised.

PACKAGING

PLUS XL is supplied in trade packs of 6 x 1 Litres, 4 x 4 Litres, 1 x 20 Litres, all with Diazo.

SAFETY & WARNING

MacDermid Autotype recommends that the company/operator read and review the Safety Data Sheets for the appropriate health and safety warnings before use.

Safety Data Sheets are available from MacDermid Autotype.

WASTE TREATMENT

Prior to using any recommendations or suggestions by MacDermid Autotype for waste treatment, the user is required to know the appropriate local/state/federal regulations for onsite or off-site treatment which may require permits. If there is any conflict regarding our recommendations, local/state/federal regulations take precedent.

CONTACT INFORMATION

To confirm this is the most recent issue, please contact MacDermid Autotype

Orders@macdermidconnect.com

North America

MacDermid Autotype Inc.
5210 Phillip Lee Drive
Atlanta, GA 30336, USA
(404) 696 4565
Orders@macdermidconnect.com

Europe MacDermid

Autotype Ltd.
Grove Road, Wantage, Oxon
OX12 7BZ, UK
+44 (0) 1235 771111
OrdersEU@macdermidconnect.com

Asia MacDermid

Autotype Pte Ltd.
No, 20 Tuas Avenue 6,
Singapore, 639307
+65 689 79670
sginfo@autotype.com

Also read carefully warning and safety information on the Safety Data Sheet. This data sheet contains technical information required for safe and economical operation of this product. READ IT THOROUGHLY PRIOR TO PRODUCT USE.

DISCLAIMER: All statements, technical information and recommendations contained herein are based on tests we believe to be reliable, but the accuracy or completeness thereof is not guaranteed. No statement or recommendation shall constitute a representation unless set forth in an agreement signed by officers of seller and manufacturer. NO WARRANTY OR MERCHANTABILITY OR WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE IS MADE. The following warranty is made in lieu of such warranties and all other warranties, express, implied, or statutory. Products are warranted to be free from defects in material and workmanship at the time sold. The sole obligation of seller and manufacturer under this warranty shall be to replace any product defective at the time sold. Under no circumstances shall manufacturer or seller be liable for any loss, damage or expense, direct or consequential, arising out of the inability to use the product. Notwithstanding the foregoing, if products are supplied in response to a customer request that specifies operating parameters beyond those stated above, or if products are used under conditions exceeding said parameters, the customer by acceptance or use thereof assumes all risk of product failure and of all direct, indirect and consequential damages that may result from use of the products under conditions, and agrees to exonerate, indemnify and hold harmless MacDermid Incorporated therefrom. No suggestion for product use nor anything contained herein shall be construed as a recommendation to use any product in infringement of any patent rights, and seller and manufacturer assume no responsibility or liability for any such infringement.

® Registered Trademark of MacDermid Performance Solutions. ™ Trademark of MacDermid Performance Solutions.

© Platform Specialty Products Corporation and its subsidiaries 2016.



By MacDermid Graphics Solutions