



**Product Description**

**Frame Fast 304** is an aerosol activator that speeds the curing of **Frame Fast** cyanoacrylates where low humidity levels or surface acidity may exist. This product is also used for fillet conditions or when gap filling between substrates. **Frame Fast 304** can be pre-applied to the opposite surface from the adhesive or post applied to the adhesive joint by brush, pump sprayer, or dropper.

**Curing Performance**

The gap of the bond line will affect set speed. Smaller gaps tend to increase the speed. Activators can be applied to improve set speed but may also impair overall adhesive performance.

**Storage**

Products should be stored unopened in a cool, dry place out of direct sunlight

**Physical Properties**

**Liquid**

Base Compound	Acetone
Appearance	Colorless Liquid
Viscosity (cP @ 68°F)	1 cP
Specific Gravity (g/cc)	0.715
Flash Point (TCC)	-4°F
Shelf Life @40°F	18 months unopened
Percentage Volatiles (By weight)	100% @70°F
Boiling Point	N/D
Odor	Pungent
Vapor Density	Heavier than air

**For safe handling information on this product, consult the Material Safety Data Sheet, (MSDS)**

**NOTE**

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**General Instructions**

Surfaces to be bonded should be clean and dry. Dispense a drop or drops of an Apollo cyanoacrylate to one surface only. Brush, spray, or wipe **Frame Fast 304** accelerator on surface as needed. Can be pre-applied or post-applied to bond area. Let **Frame Fast 304** evaporate if pre-applying.

**NOTE:** May adversely affect some plastics and other materials. **Test First.**

**Frame Fast® 304 Accelerator**

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