



Product Description

Frame Fast 304 is an aerosol activator that speeds the curing of *Frame Fast* cyanoacrylates where low humidity levels or surface acidity may exist. This product is also used for fillet conditions or when gap filling between substrates. *Frame Fast 304* can be pre-applied to the opposite surface from the adhesive or post applied to the adhesive joint by brush, pump sprayer, or dropper.

Curing Performance

The gap of the bond line will affect set speed. Smaller gaps tend to increase the speed. Activators can be applied to improve set speed but may also impair overall adhesive performance.

Storage

Products should be stored unopened in a cool, dry place out of direct sunlight

Physical Properties

Liquid

Base Compound	Acetone
Appearance	Colorless Liquid
Viscosity (cP @ 68°F)	1 cP
Specific Gravity (g/cc)	0.715
Flash Point (TCC)	-4°F
Shelf Life @40°F	18 months unopened
Percentage Volatiles (By weight)	100% @70°F
Boiling Point	N/D
Odor	Pungent
Vapor Density	Heavier than air

For safe handling information on this product, consult the Material Safety Data Sheet, (MSDS)

NOTE

The data contained herein are furnished for information only and are believed to be reliable. Cyberbond L.L.C. cannot assume responsibility for the results obtained by others over whose method Cyberbond L.L.C. does not control. It is the user's responsibility to determine suitability for the product or of any production methods mentioned herein and to adopt such precautions as may be advisable for the protection of property and of persons against any hazards that may be involved in the handling and use thereof. In light of the foregoing, **Cyberbond L.L.C. specifically disclaims all warranties of merchantability or fitness for a particular purpose arising from sale or use of Cyberbond L.L.C. products. Cyberbond L.L.C. specifically disclaims any liability for consequential or incidental damages of any kind, including loss of profits.** The discussion herein of various processes or compositions is not to be interpreted as representation that they are free from domination of patents owned by others or as a license under any Cyberbond L.L.C. patents which may cover such processes or compositions. We recommend that each prospective user test the proposed application to determine its suitability for the purpose intended prior to incorporating any product or application in its manufacturing process using the data as a guide.

General Instructions

Surfaces to be bonded should be clean and dry. Dispense a drop or drops of an Apollo cyanoacrylate to one surface only. Brush, spray, or wipe *Frame Fast 304* accelerator on surface as needed. Can be pre-applied or post-applied to bond area. Let *Frame Fast 304* evaporate if pre-applying.

NOTE: May adversely affect some plastics and other materials. **Test First.**

Frame Fast® 304 Accelerator

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