

	<p>FABRIC TYPES Cotton/Poly Cotton Blends</p>	<p>MagnaPrint® Base FF</p> <p>Soft Hand Water Based Ink</p> <p>MagnaPrint® Base FF is ready to use water based printing paste suitable for printing on white (light) backgrounds. It gives soft handle and excellent wash durability.</p> <p>Can be coloured by addition of up to 6% of MagnaPrint® Eco Pigments.</p> <p>Application</p> <p>MagnaPrint® Base FF can be used as a print base on white or light ground shades. Printing is best undertaken using 43 – 77 (110-200) mesh screens with rectangular profile squeegees. Use lower mesh count for large fully open areas and higher – for thin lines, fine details and halftones.</p> <p>When printing multi colour designs, print from smaller areas to larger. Avoid the use of flash units - print wet on wet.</p> <p>Always use 3-4mm off contact and print colours with one stroke. The print paste should penetrate into the fabric. If necessary reduce squeegee speed and adjust pressure.</p> <p>After printing the garment/panel should be cured for 2-2.5 mins @165°C (330°F). Curing time may be reduced with increased temperature.</p> <p>For more info refer to Printing with Soft Base information sheet.</p>
	<p>MESH 43-77T (110 – 200) Mesh</p>	
	<p>SQUEEGEE Medium 65° Shore Rectangular</p>	
	<p>STENCIL Water resistant emulsion</p>	
	<p>CURE TEMPERATURE 2- 2½ Minutes at 165°C (330°F)</p>	
	<p>PIGMENT LOADING Up to 6% MagnaPrint® Eco Pigments</p>	
	<p>ADDITIVES Retardant Gel, Crosslinker 100, Softener TS Conc</p>	
	<p>STORAGE In cool place properly closed: > 5°C (40°F) < 25°C (77°F)</p>	
	<p>HEALTH & SAFETY MSDS available upon request</p>	
	<p>CLEAN UP Wash off screen using water and mild detergent</p>	

All information is given in good faith but without warranty. They do not release you from testing our products as to their suitability for the intended processes and uses.



MagnaColours® Ltd.

Dodworth Business Park, Upper Cliffe Road,
Dodworth, Barnsley, South Yorkshire,
S75 3SP, United Kingdom

www.magnacolours.com

tel: +44 (0) 1226 731751
fax: +44 (0) 1226 731752
email: info@magnacolours.com

Company registered in England No. 01378495, VAT No. GB 997 3172 70

