



MagnaPrint® Self Crack

Soft Handle Opaque Base for Mud Crack Effects

MagnaPrint® Self Crack has been developed to re-create the effect of old varnish that cracks and crazes over time to produce a “cracked/aged” appearance.

MagnaPrint® Self Crack consists of the following products:

MagnaPrint® Self Crack Underbase – ready-made underbase.
MagnaPrint® Self Crack – ready-made self Crack Top Coat.

Depending on deposit of ink cracks / crackle can be made larger or smaller.

Application

MagnaPrint® Self Crack Underbase should be printed as a thick layer first and then flash cured until touch dry. MagnaPrint® Eco Pigments can be added up to 6% to achieve desired colour.

MagnaPrint® Self Crack should be printed on top of flash cured underbase. MagnaPrint® Eco Pigments can be added up to 6% to achieve desired colour.

For best results it is advisable to apply medium to thick layer of MagnaPrint® Self Crack:

A medium print application will result in smaller cracks.
A thicker coat will create larger cracks.

After printing the garment/panel should be dried and cured, ideally for 2½ - 3 min @ 165°C (330°F).

SPECIFICATION



FABRIC TYPES
Cotton / Poly Cotton



MESH
15-43T (38-110)



SQUEEGEE
Medium 65 Shore
Rectangular



STENCIL
Water resistant emulsion



CURE TEMPERATURE
2½-3 Minutes at 165°C
(330°F)



PIGMENT LOADING
Up to 6% MagnaPrint Eco
Pigment



ADDITIVES
Softener TS Conc,
Retardant Gel, Crosslinker



STORAGE
In cool place properly closed:
>5c (40F) <25c (77F)



HEALTH & SAFETY
MSDS available upon
request



CLEAN UP
Wash off screen using water
and mild detergent

All information is given in good faith but without warranty. They do not release you from testing our products as to their suitability for the intended processes and uses.



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