

ORANGE™ TEXTILE EMULSION



ORANGE™

ULTRA-FAST EXPOSING PUREPHOTOPOLYMER (SBQ)
TEXTILE EMULSION

Unique anti-halation formula produces super resolution at ultra-fast exposure speeds!

FEATURES

Orange, high-contrast "masking" color

Ultra fast exposing

High (44 - 46%) solids content

High (6,000 – 8,000 centipoise) viscosity

BENEFITS

Improves resolution and definition

Saves mesh costs: use white instead of more-expensive dyed mesh

Fast stencil throughput for high volume shops

Assures thorough exposure, even with weak light sources

Dependable polymerization assures durability and ink resistance

Excellent wet strength, exposure latitude, and durability

Dries quickly

Better mesh bridging; lower Rz value yields sharper printed edges

Easier to control during coating, even on coarse mesh

Resists Plastisols, Many Washup Solvents, and Some Water-Based Inks

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Check us out on our website at www.ulano.com

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ULTRA-FAST EXPOSING PURE PHOTOPOLYMER (SBQ)

Orange is ready-to-use SBQ-photopolymer direct emulsion formulated for imprinted sportswear printing. It is formulated with a “masking color” that reduces light scattering. With **Orange**, it is possible to use less costly white mesh without the closing up of fine lines and details. Despite its anti-halation color, **Orange** is ultra-fast exposing! It is perfect for shops with high stencil making throughput, as well as shops with fluorescent tubes or other low-intensity light sources. **Orange** stencils are durable, will not become tacky under high humidity condition, and have excellent wet strength and exposure latitude. **Orange** reduces coating time (because of its high viscosity), drying time (due to its high solids), and exposure time (due to its high photo-sensitivity).

If you have any difficulty getting this amazing product, please contact us directly!

We will put you in touch with the nearest authorized Ulano distributor who has **Orange** emulsion in stock!

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Ulano Orange™

ULTRA-FAST-EXPOSING PURE PHOTOPOLYMER (SBQ) TEXTILE EMULSION; ORANGE “MASKING” COLOR REDUCES HALATION, YIELDING FINER RESOLUTION

Ulano Orange is a ready-to-use, fast-exposing SBQ-photopolymer direct emulsion formulated for imprinted sportswear printing. Its high viscosity (6,000 – 8,000 centipoise) improves control when coating screens by hand and makes **Ulano Orange** a good choice for coarse mesh. Its high solids content (44 - 46%) results in better mesh bridging, especially on coarse mesh, and especially good edge definition, as well as fast drying. The high-contrast orange color of **Ulano Orange** “masks” halation and light scattering significantly, thereby improving resolution, and affords easy stencil inspection. **Ulano Orange** is resistant to plastisol inks, most washup solvents, as well as some water-based inks, making it easy to reclaim in automatic stencil removal equipment or by hand. Stencils made with **Ulano Orange** are extremely durable, will not become tacky under high humidity conditions, and have excellent exposure latitude. **Ulano Orange** is formulated to reduce stencil-making time (coating, drying, and exposure) in shops with high stencil throughput. Its fast exposure speed will also be of interest to low volume printers with weak light sources.

INSTRUCTIONS

Step 1: PREPARE THE FABRIC

Used or surface treated fabric need only be degreased using **Magic Mesh Prep**, **Screen Degreaser Liquid No. 3**, or dilute **Screen Degreaser Concentrate No. 33**. (Mechanical abrasion is an option for new fabric that is not surface treated. It increases the surface area of fabric for a better mechanical bond of the stencil, increasing printing run length. Use **Microgrit No. 2** before degreasing. Abrading and degreasing can be combined in one step with **Ulanogel 23**.) A degreaser, **Magic Mesh Prep** also serves as a wetting agent and antistatic treatment. Screen fabric treated with **Magic Mesh Prep** can be coated with emulsion more evenly and will transfer ink more readily during printing.

Step 2: SENSITIZING

Ulano Orange is fully presensitized. No sensitizer need be added. **Ulano Orange** should be handled only under yellow safe light conditions.

Step 3: COAT THE SCREEN

Method 1: Apply one coat of emulsion on the printing side, then one coat on the squeegee side. Dry the screen thoroughly.

Method 2: Apply two coats on the printing side, then two coats on the squeegee side, wet-on-wet. After each coating, rotate the screen 180°.

Method 3: Follow Method 2 (above). Then, after drying the screen, apply two additional coats on the printing side, wet-on-wet.

Step 4: DRY THE SCREEN

Dry multicoated screens (Methods 2 or 3) thoroughly in a horizontal position, printing side down, at room temperature in a dirt- and dust-free area. Use a fan to speed drying. If using a commercial dryer, dry the screen with warm, filtered air, up to 104° F. (40° C.).

Step 5: CALCULATE THE APPROXIMATE EXPOSURE TIME

Refer to the Base Exposure Table (reverse side). Base Exposure Time X Exposure Variable Factors = Approximate Exposure Time.,

Step 6: MAKE A STEP WEDGE TEST

Use Ulano's **Exposure Kit** to test exposures above and below the Approximate Exposure Time, or make a Step Wedge Test following instructions on the “Support Tab” video on our Web site: www.ulano.com. Optimum exposure is indicated when: ■ No positive outline or darkening of the emulsion color is observable if the exposure is increased. ■ The squeegee side emulsion is hard and not slimy after washout. ■ The print best duplicates the test positive *at the required level of resolution*.

Step 7: WASHOUT THE STENCIL

After exposure, wet both sides of the screen with a gentle spray of cold water. Then spray forcefully from the printing side until the image areas clear. Rinse both sides of the screen with a gentle spray until no soft emulsion is left on the squeegee side, and no foam or bubbles remain. Blot excess water from the printing side with newsprint (unprinted newspaper stock).

Step 8: BLOCKOUT AND TOUCHUP

Blockout Option 1: Before drying and exposing the coated screen, use excess emulsion from the coating step to cover the blockout area.

Blockout Option 2: For non-water based-inks, after exposure and washout, dry the screen. Apply **Screen Filler No. 60** or **Extra Heavy**

Blockout No. 10. **Touchup Option 1:** Use excess emulsion and re-expose the screen. **Touchup Option 2:** For non-water-based inks, use **Screen Filler No. 60** or **Extra Heavy Blockout No. 10** thinned with water.

Step 9: STENCIL REMOVAL

Use **All-Purpose Ink Wash**, **Eco-Wash 160** or the least powerful ink diluent necessary, to remove all ink remaining in the screen. Use **Screen**

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Degreaser Liquid No. 3 to help remove ink and solvent residues that might impair the action of the stencil remover. Brush **Stencil Remover Liquid No. 4** or **Stencil Remover Paste No. 5** on both sides of the screen. Do not let the stencil remover dry on the screen. Wash the screen with a forceful spray of water. Use **Walk Away Haze Remover** or **Haze Remover Paste No. 78** to remove ink and haze residues.

BASE EXPOSURE TABLE (For 305 threads/in.(120/cm.) white polyester or nylon at 40 in.(100cm.) exposure distance).

LIGHT SOURCE		COATING METHOD		
		1	2	3
Carbon Arc	15 amps	82 sec.	4 min.	5 min.
	30 amps	41 sec.	2 min.	3 min.
	40 amps	31 sec.	1 ½ min.	2 min.
	60 amps	21 sec.	1 min.	80 sec.
	110 amps	11 sec.	35 min.	45 sec.
Metal Halide	1000 watts	20 sec.	50 sec.	70 sec.
	2000 watts	10 sec.	26 sec.	35 sec.
	3000 watts	6 sec.	17 sec.	22 sec.
	4000 watts	5 sec.	13 sec.	17 sec.
	5000 watts	4 sec.	11 sec.	14 sec.
Pulsed Xenon	2000 watts	45 sec.	2 ½ min.	3 min.
	5000 watts	20 sec.	1 min.	1 ¼ min.
	8000 watts	12 sec.	35 sec.	47 sec.
Mercury Vapor	125 watts	3 ½ min.	8 ½ min.	12 min.
	1000 watts	25 sec.	70 sec.	1 ½ min.
	2000 watts	12 sec.	35 sec.	45 sec.
	4000 watts	6 sec.	17 sec.	22 sec.
Fluorescent Tubes*	40 watts	1 min.	2 ½ min.	4 ½ min.

*Base exposure times are for unfiltered black light, or super diazo blue tubes at 4 – 6 in. (10 – 15 cm.) exposure distance.

For plant-light, filtered black light, and "daylight" fluorescent tubes, use at least double the exposure time.

EXPOSURE VARIABLES

Multiply the above base exposure times by *all* factors and variables that apply.

Fabric

metal fabric	2.0-4.0
dyed fabric	1.5-2.0
finer than 330T/in (130T/cm)	0.7-0.9
coarser than 250T/in (100T/cm)	1.1-2.0
high heat and humidity	1.3-1.8

DISTANCE FACTORS

20 inches /50 cm.	0.25	44 inches /110 cm.	1.21
24 inches /60 cm.	0.36	48 inches /120 cm.	1.44
28 inches /70 cm.	0.49	52 inches /130 cm.	1.69
32 inches /80 cm.	0.64	56 inches /140 cm.	1.95
36 inches /90 cm.	0.81	60 inches /150 cm.	2.25
40 inches /100 cm.	1.00	72 inches /180 cm.	3.2
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Ultra-Fast Exposing Pure Photopolymer (SBQ) Textile Emulsion; Orange “Masking” Color Reduces Halation, Yielding Finer Resolution

PRODUCT DESCRIPTION

Ulano Orange is a ready-to-use, ultra-fast-exposing, SBQ-photopolymer direct emulsion formulated for imprinted sportswear printing. Its high viscosity (6,000 – 8,000 centipoise) improves control when coating screens by hand and makes **Ulano Orange** a good choice for coarse mesh. Its high solids content (44 - 46%) results in better mesh bridging, especially on coarse mesh, and especially good edge definition, as well as fast drying. The high-contrast orange color of **Ulano Orange** “masks” halation and light scattering significantly, thereby improving resolution, and affords easy stencil inspection. **Ulano Orange** is resistant to plastisol inks, most washup solvents, as well as some water-based inks. It is easy to reclaim in automatic stencil removal equipment or by hand. Stencils made with **Ulano Orange** are extremely durable, will not become tacky under high humidity conditions, and have excellent wet strength and exposure latitude. **Ulano Orange** is formulated to reduce stencil-making time (coating, drying, and exposure) in shops with high stencil throughput. Its fast exposure will also be of interest to low-volume printers with weak light sources.

Features-At-a-Glance

- ▶ Orange, high-contrast “masking” color
 - √ Reduces light scattering and halation effects for finer resolution
 - √ Easy stencil inspection, even on colored mesh
- ▶ Ultra fast exposing
 - √ Fast stencil throughput for high volume shops
 - √ Assures thorough exposure, even with weak light sources
 - √ Dependable polymerization assures durability and ink resistance
 - √ Excellent wet strength, exposure latitude, and durability
- ▶ High (44 - 46%) solids content
 - √ Dries quickly
 - √ Better mesh bridging; lower Rz value yields sharper printed edges
- ▶ High (6,000 – 8,000 centipoise) viscosity
 - √ Easier to control during coating, even on coarse mesh
- ▶ Water and Solvent Resistant
 - √ Resists plastisols and most washup solvents
 - √ Resists some water-based inks, even without added diazo
- ▶ Shelf life
 - √ unopened: 1 year at 70° F. (21° C.)

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PRODUCT NEWS

Orange™

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PRODUCT FEATURES BENEFITS

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FORMATS

Orange is available in 1 quart (946 ml.), 1 U.S. gallon (≈3.7 liter), 5 U.S. gallon (≈18.9 liter), and 50 U.S. gallon (≈ 189 liter) units. Quarts are packaged 12 per carton; U.S. gallon units are packaged 4 per carton; 5 and 50 U.S. units are packaged individually