



# ThermoFlex<sup>®</sup> PLUS

PLUS is a product of Poli-Tape



Cotton, Polyester,  
Fabric blends, Spandex,  
Lycra, Wool, Linen  
**NO Nylon**



Medium to Firm  
Even pressure



330° - 335°F



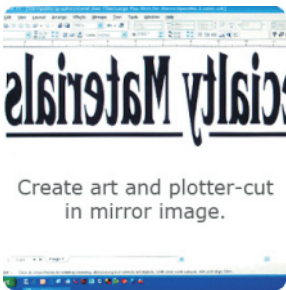
Peel warm  
or cold



17 - 20  
seconds

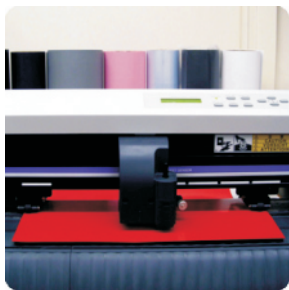


Withstands medium  
to high wash & dry  
temperatures



Create art and plotter-cut  
in mirror image.

Create plotter file  
in mirror image



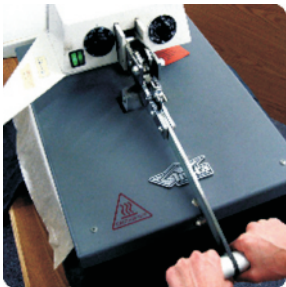
Cut mirror image on  
plotter and weed design



Position weeded  
design on shirt



Place Teflon sheet or  
silicon release sheet  
over design



**Medium Pressure**  
**330° to 335°F**  
**for 17 - 20 seconds**



Rub design with pad or  
chalkboard eraser while still  
hot to dissipate heat



Remove backing  
after cooling



Repeat process  
for 2nd layer



Completed shirt


Continuous testing by the manufacturer and numerous users has established ideal temperature and time to be lower (330° - 335°F for 17-20 seconds) than our previously published specs (345° - 350°F for 20 seconds). Both conditions work well. The higher temperature may require a longer (step #6) cooling period to allow the thermoplastic adhesive to solidify prior to peeling the polyester backing.

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance for conditions not under manufacturer's control. **Before using, please determine the suitability of product for its intended use. ALWAYS TEST PRIOR TO RUN.** The user assumes all risk and liability whatsoever in connection with the use of this product. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective by manufacturer.

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	White - PLS-9100		Columbia Blue - PLS-9576*
	Storm Grey - PLS-9150		Lilac - PLS-9577
	Black - PLS-9236		Royal Purple - PLS-9584
	Red - PLS-9301		Wine - PLS-9587
	Dusty Rose - PLS-9305		Aqua Green - PLS-9601
	Medium Pink - PLS-9307		Apple Green - PLS-9625
	Hot Pink - PLS-9310		Kelly Green - PLS-9633
	Crimson - PLS-9312		Olive Drab - PLS-9669
	Flame Red - PLS-9315		Forest Green - PLS-9676
	Orange - PLS-9333		Vanilla Cream - PLS-9729
	Tangerine - PLS-9335		Chocolate Brown - PLS-9789
	Texas Orange - PLS-9340		Antique Silver - PLS-9834 *
	Maroon - PLS-9350		Old Gold - PLS-9843 *
	Athletic Gold - PLS-9426		Metal Flake White - PLS-9848 *
	Medium Yellow - PLS-9450		Metal Flake Silver - PLS-9858 *
	Vegas Gold - PLS-9460		Metal Flake Gold - PLS-9868 *
	Ochre - PLS-9465		Metal Flake Red - PLS-9878 *
	Lemon Yellow - PLS-9472		Metal Flake Blue - PLS-9888 *
	Mid Blue - PLS-9503		Metal Flake Green - PLS-9898 *
	Navy Blue - PLS-9513		Neon Pink - PLS-9910 *
	Royal Blue - PLS-9522		Neon Yellow - PLS-9920 *
	Teal - PLS-9540		Neon Orange - PLS-9930 *
	Sky Blue - PLS-9562		Neon Green - PLS-9940 *
	Sapphire - PLS-9564		

\* Starred colors will NOT layer

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Due to the limitations of printing inks, the swatches shown are only representative.

Revised 05182009